

Bosch Rexroth ZDR10DB1-5X/25YM sandwich pressure-reducing valve

Manufacturer: Bosch Rexroth
Manufacturer part number / published order designation: R900472873
Published model: ZDR10DB1-5X/25YM

About this compilation

Prepared by Hydmaster from selected manufacturer documentation. Original technical pages follow without cropped drawings, rewritten data or altered units. This cover and index are Hydmaster editorial material, not a manufacturer-issued exact-execution datasheet.

Coverage: selected pages relevant to the identified size and configuration. Other options or neighbouring models retained on an original page apply only where explicitly identified.

Execution notes and conditions

The adjustment endpoint does not establish the supplied preset or minimum setting.

Assembly screw length and tightening requirements depend on stack configuration.

Source-page index

Source page numbers below are physical pages of each complete original PDF. The original printed page labels and technical content remain unchanged. Compiled page numbers count this cover/index.

Source A: Bosch Rexroth Zdr10 Re26585

Original pages	Compiled pages	Relevant content
1-7	2-8	Series scope and technical-document identity; Literal execution type-key options and applicable pressure stages; Hydraulic symbols and execution-specific functional scope; Hydraulic function and pilot/drain paths; Operating pressure, flow and fluid limits; Fluid conditions and pressure/flow test qualifications; Applicable pressure/flow curves and flow-dependent minimum setting
9-10	9-10	NG10 dimensional drawing: use the row for the actual A or B/P execution; adjustment and stack mounting dimensions.; NG10 dimension legend, ISO mounting interface and stack-dependent screw requirements.

Pressure reducing valve, direct operated

Type ZDR



H7751

- Size 10
- Component series 5X
- Maximum operating pressure 350 bar
- Maximum flow 160 l/min

Features

- Sandwich plate valve
- Porting pattern according to ISO 4401-05-04-0-05
- 4 pressure ratings
- 4 adjustment types, optionally:
 - Rotary knob
 - Bushing with hexagon and protective cap
 - Lockable rotary knob with scale
 - Rotary knob with scale
- Check valve, optional (version "A")
- Pressure reduction in channel A, B or channel P
- Corrosion-protected design

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Ordering code

01	02	03	04	05	06	07	08	09	10	11	12	13
Z	DR	10	D			-	5X	/		Y		

01	Sandwich plate valve	Z	
02	Pressure reducing valve	DR	
03	Size 10	10	
04	Direct operated	D	
05	Pressure reduction in channel A②	A	◇
	Pressure reduction in channel P① (pilot oil supply from channel B)	B	
	Pressure reduction in channel P①	P	◇

Adjustment type

06	Rotary knob	1	
	Sleeve with hexagon and protective cap ("J3" version without protective cap)	2	◇
	Lockable rotary knob with scale	3¹⁾	
	Rotary knob with scale	7	
07	Component series 50 ... 59 (50 ... 59: unchanged installation and connection dimensions)	5X	

Maximum outlet pressure

08	25 bar	25	
	75 bar	75	◇
	150 bar	150	◇
	210 bar	210	◇
	315 bar	315	◇
09	Pilot oil supply internal, pilot oil return external	Y	
10	With check valve (only version "A")	no code	
	Without check valve	M	◇

Corrosion resistance

11	None	no code	◇
	Improved corrosion protection (240 h salt spray test according to EN ISO 9227); (only versions "1" and "2")	J3	

Seal material (observe compatibility of seals with hydraulic fluid used, see page 6)

12	NBR seals	no code	◇
	FKM seals	V	

Connection thread

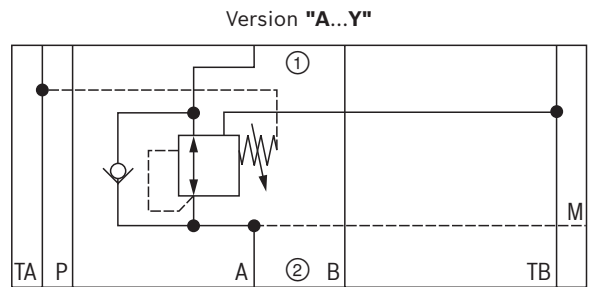
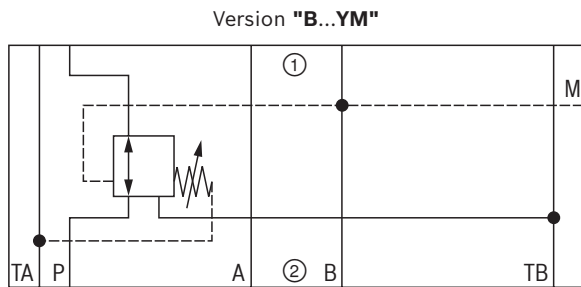
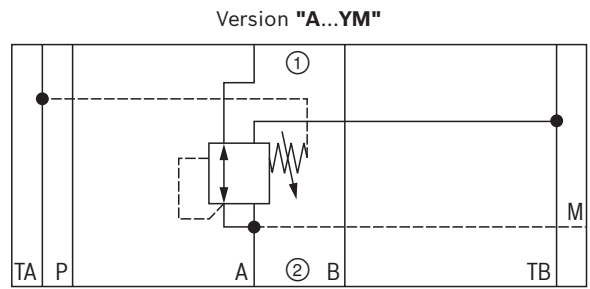
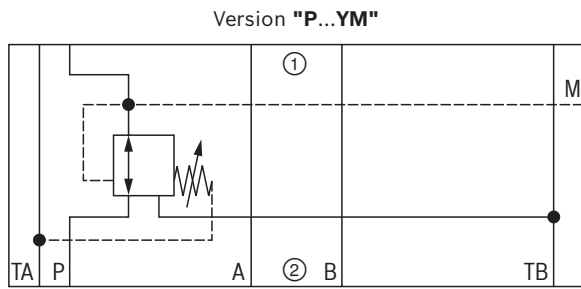
13	Pipe thread according to ISO 228/1	no code	◇
	SAE thread	/12	

¹⁾ H-key with material no. **R900008158** is included in the scope of delivery.



Notice: ◇ = Preferred type

Symbols (① = component side, ② = plate side)



Notice:

Deviating from ISO 4401, port T is called TA and port T1 is called TB in this data sheet.

Function, section

The valves of type ZDR are direct operated pressure reducing valves in sandwich plate design with pressure limitation of the secondary circuit. They are used to reduce the system pressure.

The pressure reducing valves essentially consist of a housing (1), control spool (2), a compression spring (3), adjustment type (4) and a check valve, optionally.

The outlet pressure is set via the adjustment type (4).

Version "A"

The valve is open in initial position. Hydraulic fluid can flow from channel A① to channel A② without restrictions. The pressure in channel A② is simultaneously applied via the control line (5) on the control spool surface opposite the compression spring (3). If the pressure in channel A② exceeds the value set at the compression spring (3), the control spool (2) is pushed against the compression spring (3) to control position and keeps the set pressure in channel A② at a constant level.

Control signal and pilot oil are supplied internally via the control line (5) from channel A②.

If the pressure in channel A② increases further due to an external force effect at the actuator, it pushes the control spool (2) even further against the compression spring (3).

In this way, channel A② is connected to the tank via the control edge (6) at the control spool (2) and the housing (1). So much hydraulic fluid is discharged into the tank that the pressure does not increase any further. The leakage oil drain from the spring chamber (7) is always effected externally via channel TA.

A measuring port (8) allows the outlet pressure at the valve to be checked.

A check valve can be used for free flow back from channel A② to A① with version "A".

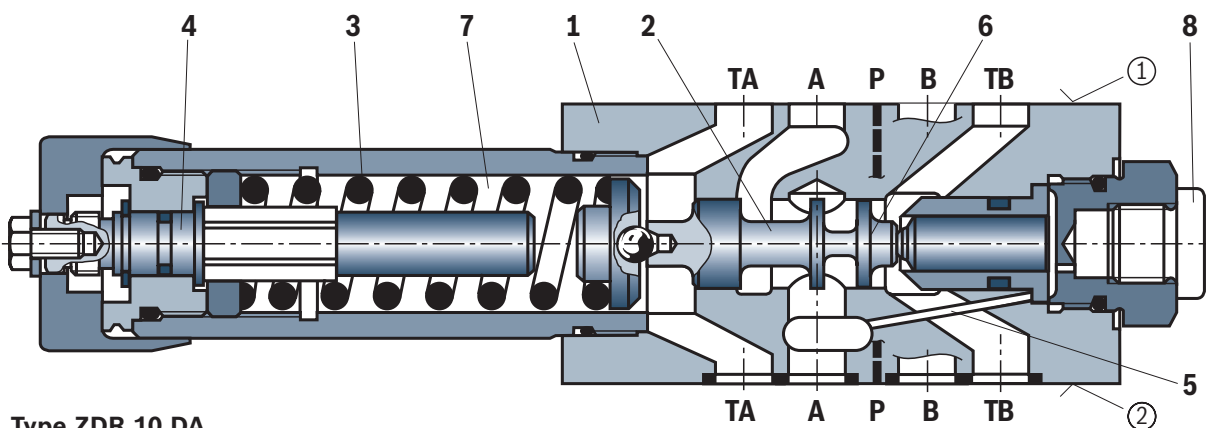
Versions "P" and "B".

With version "P", the pressure reduction takes place in channel P①. Control signal and pilot oil are supplied internally from channel P①.

In version "B", the pressure is reduced in channel P①; but the pilot oil is extracted from channel B. If the directional valve is in switching position P to A, the pressure in channel B must not exceed the set outlet pressure. Otherwise, there is pressure reduction in channel A.

Notice:

If used without directional valve, channels TA and TB are connected to each other (e. g. in the cover plate). During set-up of a directional seat valve NG10, a sandwich plate type HSZ10A078-3X/M00 (material no. R900537264) has to be used.



- ① = component side
- ② = plate side

Technical data

(For applications outside these values, please consult us!)

General		
Type of connection		Subplate mounting
Porting pattern		ISO 4401-05-04-0-05
Weight	kg	2.8
Installation position		Any
Ambient temperature range	°C	–20 ... +80 (NBR seals) –15 ... +80 (FKM seals)
Storage temperature range	°C	+5 ... +40
Conformity	► RoHS Directive	2015/65/EU ¹⁾

Hydraulics		
Maximum operating pressure	► Input	bar 350
	► Output	bar 25; 75; 150; 210; 315
	► Port T	bar 160
Hydraulic fluid		See table, page 6
Hydraulic fluid temperature range	°C	–20 ... +80 (NBR seals) –15 ... +80 (FKM seals)
Viscosity range	mm ² /s	10 ... 800
Maximum admissible degree of contamination of the hydraulic fluid; cleanliness class according to ISO 4406 (c)		Class 20/18/15 ²⁾
Maximum flow	l/min	160

¹⁾ The product fulfills the substance requirements of the RoHS Directive 2015/65/EU.

²⁾ The cleanliness classes specified for the components must be adhered to in hydraulic systems. Effective filtration prevents faults and at the same time increases the life cycle of the components.

Technical data

(For applications outside these values, please consult us!)

Hydraulic fluid		Classification	Suitable sealing materials	Standards	Data sheet
Mineral oils		HL, HLP	NBR, FKM	DIN 51524	90220
Bio-degradable	► insoluble in water	HETG	FKM	ISO 15380	90221
		HEES	FKM		
	► soluble in water	HEPG	FKM	ISO 15380	
Flame-resistant	► water-free	HFDU (glycol base)	FKM	ISO 12922	90222
		HFDU (ester base)	FKM		
		HFDR	FKM		
	► containing water	HFC (Fuchs: Hydrotherm 46M, Renosafe 500; Petrofer: Ultra Safe 620; Houghton: Safe 620; Union: Carbide HP5046)	NBR	ISO 12922	90223

**Important notes on hydraulic fluids:**

- For further information and data on the use of other hydraulic fluids, see the data sheets above or contact us.
- There may be limitations regarding the technical valve data (temperature, pressure range, life cycle, maintenance intervals, etc.).
- The ignition temperature of the hydraulic fluid used must be 50 K higher than the maximum surface temperature.
- **Bio-degradable and flame-resistant – containing water:**
If components with galvanic zinc coating (e.g. version "J3" or "J5") or parts containing zinc are used, small amounts of dissolved zinc may get into the hydraulic system and cause accelerated aging of the hydraulic fluid. Zinc soap may form as a chemical reaction product, which may clog filters, nozzles and solenoid valves – particularly in connection with local heat input.

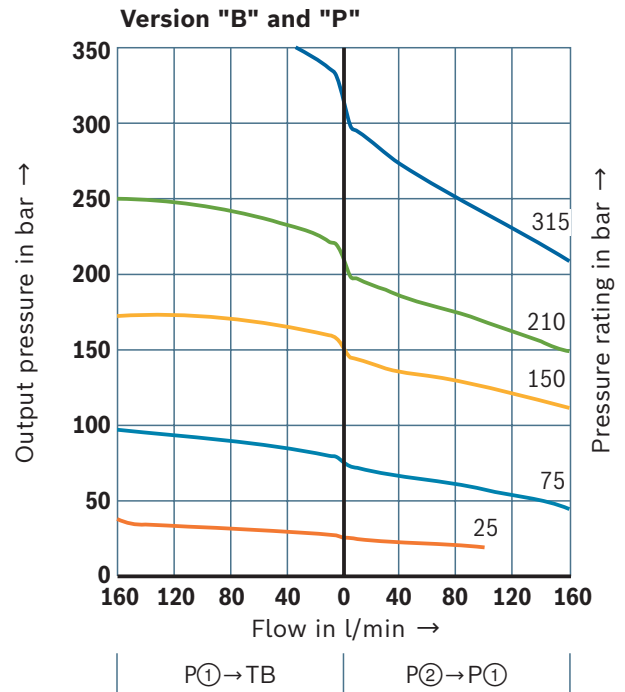
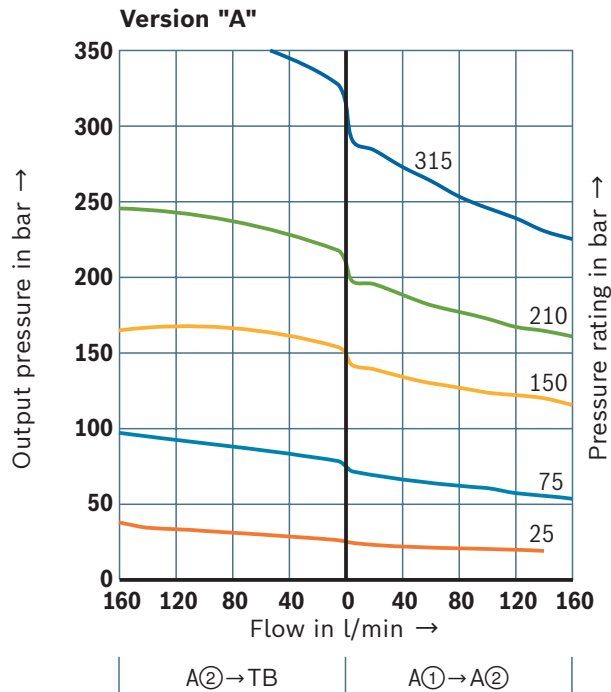
► Flame-resistant – containing water:

Due to an increased cavitation tendency with the use of HFC hydraulic fluids, the life cycle of the component may be reduced by up to 30% as compared to use with HLP mineral oil. In order to reduce the cavitation effect, it is recommended – if possible, specific to the installation – to back up the return flow pressure in ports T to approx. 20% of the pressure differential at the component.

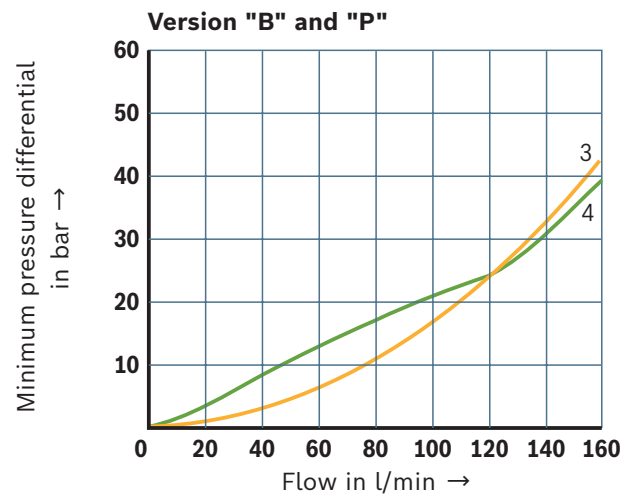
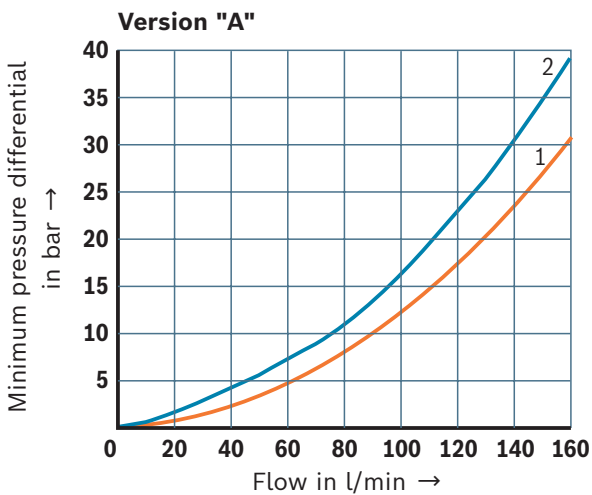
Characteristic curves

(measured with HLP46, $\vartheta_{oil} = 40 \pm 5 \text{ }^{\circ}\text{C}$)

Outlet pressure dependent on the volume flow



Minimum pressure differential dependent on the volume flow



- 1 A①→A②
- 2 A②→TB (3rd direction; Version "210")
- 3 P②→P①
- 4 P①→TB (3rd direction; Version "210")

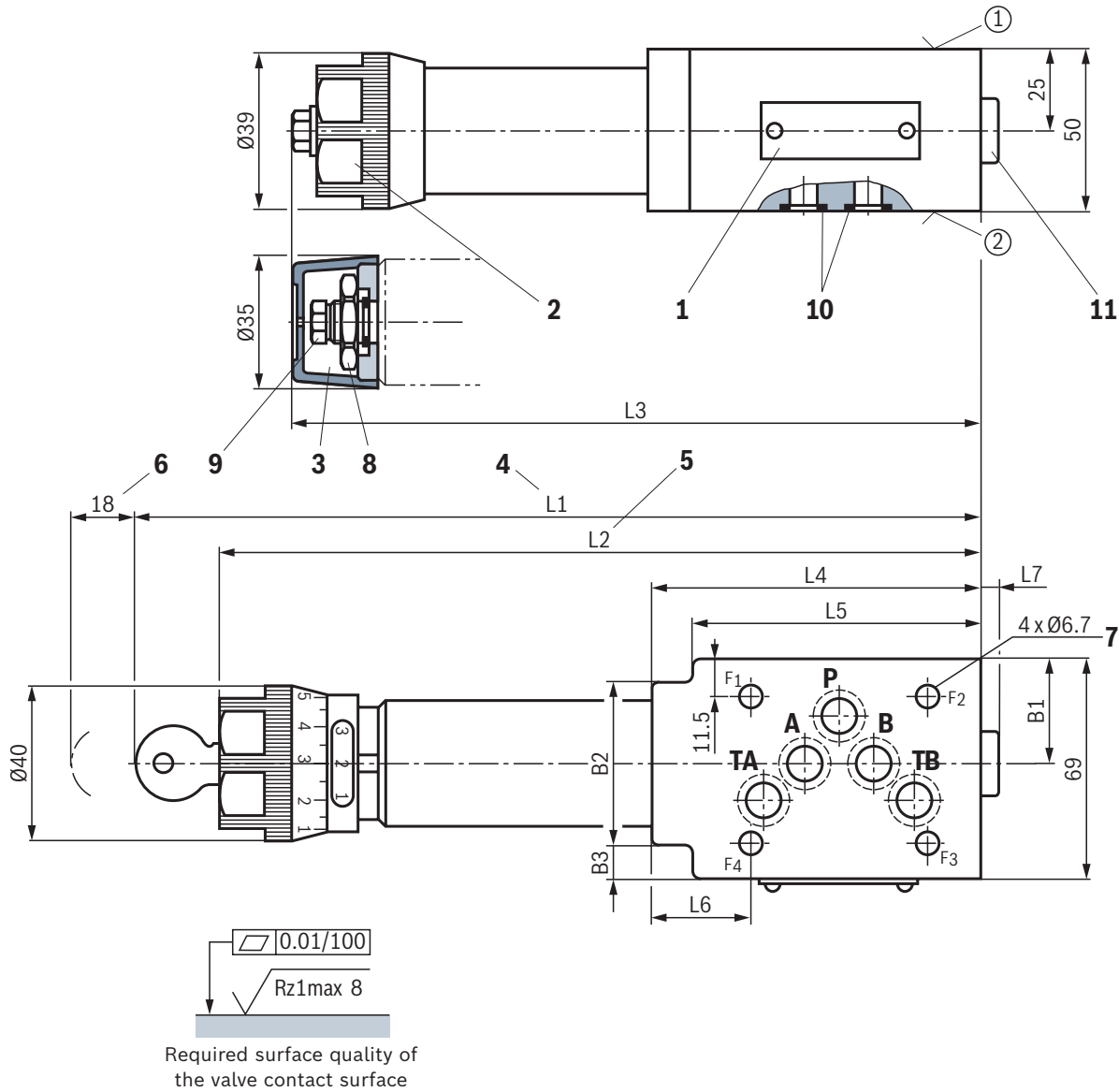


Notice:

- Typical characteristic curves which are subject to tolerance variations.
- The curve development is maintained if the pressure is set lower according to the pressure rating.
- The characteristic curves apply for output pressure $p_T = 0$ bar through the entire flow range.

Dimensions

(dimensions in mm)



Version	L1	L2	L3	L4	L5	L6	L7 ¹⁾	B1	B2	B3	Measuring port ¹⁾	
											Internal hexagon	Tightening torque M_A in Nm
"A"	254	230	210	104	93	31.5	4	32.9	51	12	SW6	23±10 %
"B", "P"	242	218	198	93	–	18.5	15	35	–	–	SW6	23±10 %

¹⁾ Deviating dimensions for version "12"

Version	L7	Measuring port	
		Internal hexagon	Tightening torque M_A in Nm
"A"	1.7	3/16"	23±10 %
"B", "P"	12.7	3/16"	23±10 %

Item explanations and **valve mounting screws**
see page 10.

Notice:

The dimensions are nominal dimensions which are subject to tolerances.

Dimensions

- ① component side – porting pattern according to ISO 4401-05-04-0-05
 - ② plate side – porting pattern according to ISO 4401-05-04-0-05
- 1 Name plate
 - 2 Adjustment type "1"
 - 3 Adjustment type "2"
 - 4 Adjustment type "3"
 - 5 Adjustment type "7"
 - 6 Space required to remove the key
 - 7 Valve mounting bores
 - 8 Lock nut, SW24
 - 9 Hexagon, SW10
 - 10 Identical seal rings for ports A, B, P, TA, TB
 - 11 Measuring port; hold the reducing piece SW24 in place when loosening the plug screw.

Valve mounting screws (separate order)

4 hexagon socket head cap screws ISO 4762 - M6 - 10.9



Notice:

Length and tightening torque of the valve mounting screws must be calculated in connection with the components mounted underneath and above the sandwich plate valve.

Further information

- | | |
|---|--|
| ▶ Hydraulic valves for industrial applications | Operating instructions 07600-B |
| ▶ Subplates | Data sheet 45100 |
| ▶ Hydraulic fluids on mineral oil basis | Data sheet 90220 |
| ▶ Environmentally compatible hydraulic fluids | Data sheet 90221 |
| ▶ Flame-resistant, water-free hydraulic fluids | Data sheet 90222 |
| ▶ Flame-resistant hydraulic fluids – containing water (HFAE, HFAS, HFB, HFC) | Data sheet 90223 |
| ▶ Use of non-electrical hydraulic components in a potentially explosive environment | Data sheet 07011 |
| ▶ Information on available spares | www.boschrexroth.com/spc |