

Bosch Rexroth 4WEH32E6X/6EW230N9K4 electrohydraulic directional valve

Manufacturer: Bosch Rexroth

Manufacturer part number / published order designation: R900928255

Published model: 4WEH32E6X/6EW230N9K4

About this compilation

Prepared by Hydmaster from selected manufacturer documentation. Original technical pages follow without cropped drawings, rewritten data or altered units. This cover and index are Hydmaster editorial material, not a manufacturer-issued exact-execution datasheet.

Coverage: selected pages relevant to the identified size and configuration. Other options or neighbouring models retained on an original page apply only where explicitly identified.

Execution notes and conditions

Actual delivery presets and equipment-level suitability are not established by the factory material-number identity.

A single universal main-flow limit is withheld; the selected original size/spool performance envelope determines allowable flow at pressure.

Source-page index

Source page numbers below are physical pages of each complete original PDF. The original printed page labels and technical content remain unchanged. Compiled page numbers count this cover/index.

Source A: Bosch Rexroth Web Wh Re24751 2020

Original pages	Compiled pages	Relevant content
1-6	2-7	Manufacturer WH/WEH pilot-operated family overview and edition; Exact observed model pressure class, nominal-size, return and electrical type key; Actual pilot-supply/drain and electrical connection option key; Seal-material key and required internal/external pilot restrictions; Exact main-spool symbol reference; other symbols contextual; Three-position main-spool symbols and return/centering matrix; only matching configuration applies
10	8	Electrohydraulic main/pilot valve function and circuit
13-18	9-14	Pilot-supply/drain routing schematic and conversion restrictions; Size-specific pilot-supply/drain routing diagrams; no field conversion assumed; Separate working, tank and pilot-return pressure ratings; Size-specific pilot-pressure limits and switching-volume requirements; Required hydraulic-fluid compatibility and pilot-pressure footnotes; Switching-time test conditions; no unqualified per-article switching time assigned
26-27	15-16	NG32 exact spool pressure-drop curves; NG32 hydraulic-return and spring-return performance limits and safety notices
32-34	17-19	Actual size32 main-body mounting and pilot interface drawing; Drawing legends, pilot-valve applicability and ISO mounting pattern; Matching nominal-size mounting screws, separately ordered
39	20	Project-planning constraints and applicable supplementary documents

Directional spool valves, pilot-operated, with hydraulic or electro-hydraulic actuation

type WEH and WH



- ▶ Size 10 ... 32
- ▶ Component series 4X; 6X; 7X
- ▶ Maximum operating pressure 350 bar
- ▶ Maximum flow 1100 l/min

Features

- ▶ 4/3-, 4/2- or 3/2-way version
- ▶ Types of actuation (internal or external pilot control):
 - Electro-hydraulic (type WEH)
 - Hydraulic (type WH)
- ▶ For subplate mounting
- ▶ Porting pattern according to ISO 4401
- ▶ Spring or pressure centering, spring end position or hydraulic end position
- ▶ Wet-pin DC or AC solenoids, optional
- ▶ Electrical connection as individual or central connection
- ▶ Optional versions:
 - Manual override
 - Switching time adjustment
 - Preload valve in channel P of the main valve
 - Stroke setting and/or spool position monitoring

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Ordering code

01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22
							/								/						*

01	Up to 280 bar	no code
	Up to 350 bar	H –
02	3-way version	3
	4-way version	4

Types of actuation

03	Electro-hydraulic	WEH
	Hydraulic	WH

Size

04	NG10	10
	NG16	16
	NG25 (version "W.H 22")	22
	NG25 (version "W.H 25")	25
	NG32	32

Control spool return in the main valve

05	By means of springs	no code
	Hydraulic ¹⁾	H

06	For symbols, see page 5 and 6	
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07	Component series 40 ... 49 (40 ... 49: unchanged installation and connection dimension) – NG10	4X
	Component series 60 ... 69 (60 ... 69: unchanged installation and connection dimension) – NG25 ("W.H 25") and NG32	6X
	Component series 70...79 (70...79: unchanged installation and connection dimensions) – NG16 (from series 72) and NG25 ("W.H 22")	7X

Control spool return in the pilot control valve with 2 spool positions and 2 solenoids

(Only possible with symbols A, B, C, D, K, Z and hydraulic control spool return in the main valve)

08	With spring return	no code
	Without spring return	O
	Without spring return with detent ²⁾	OF

Pilot control valve ⁽²⁾

09	High-power valve (data sheet 23178)	6E
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10	Direct voltage 24 V ²⁾	G24
	Alternating voltage 230 V 50/60 Hz ²⁾	W230
	For other voltages, frequencies and electric data, see data sheet 23178	

11	Without manual override	no code
	With manual override	N
	With concealed manual override	N9

Corrosion resistance (outside)

12	None (valve housing primed)	no code
	Improved corrosion protection (240 h salt spray test according to EN ISO 9227)	J3

Ordering code

01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22
							/								/						*

Pilot oil flow

13	External pilot oil supply, external pilot oil return ³⁾	no code
	Internal pilot oil supply, external pilot oil return ^{3; 4)}	E
	Internal pilot oil supply, internal pilot oil return ⁴⁾	ET
	External pilot oil supply, internal pilot oil return ³⁾	T
(for type WH... only "no code" ; Version "ET" and "T" with 3-spool position valve, pressure-centered only possible if $p_{St} \geq 2 \times p_{tank} + p_{St min}$)		

Switching time adjustment

14	Without switching time adjustment	no code
	Switching time adjustment as supply control	S
	Switching time adjustment as discharge control	S2

Electrical connection ²⁾

15	Individual connection	
	Without mating connector; connector DIN EN 175301-803	K4 ⁵⁾
For further electrical connections, see data sheet 23178 and 08010		

Spool position monitoring

16	Without position switch	no code
	Monitored spool position "a"	QMAG24
	Monitored spool position "b"	QMBG24
	Monitored spool position "a" and "b"	QMABG24
	Monitored rest position	QM0G24
For more information, see data sheet 24830		

Stroke setting

17	For ordering code, see page 35 and 36	
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Throttle insert ²⁾

18	Without throttle insert	no code
	Throttle Ø 0.8 mm	B08
	Throttle Ø 1.0 mm	B10
	Throttle Ø 1.2 mm	B12
	Throttle Ø 1.5 mm	B15
	Throttle Ø 2.0 mm	B20
	Throttle Ø 2.5 mm	B25

p_{St} = pilot pressure
 $p_{St min}$ = minimum pilot pressure
 p_{Tank} = tank pressure
 p_{δ} = cracking pressure

Ordering code

01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22
							/									/					*

Preload valve (not for NG10) ²⁾

19	Without preload valve	no code
	With preload valve ($p_o = 4.5$ bar)	P4,5
20	Without pressure reducing valve	no code
	With pressure reducing valve	D3 ⁶⁾

Seal material (observe compatibility of seals with hydraulic fluid used, see page 17)

21	NBR seals	no code
	FKM seals	V
	Recommended for operation with HFC hydraulic fluids together with high temperatures	MH
	Low-temperature version (only with version "Without manual override")	MT
22	For further information, see the plain text	*

1) ► 2 switching positions (hydraulic end position): only symbols C, D, K, Z, Y

► 3 switching positions (hydraulically centered): only NG16, NG25 ("4W.H 25") and NG32

2) With electro-hydraulic actuation only (type WEH)

3) Pilot oil supply X or return Y **external**:

- The maximum admissible operating parameters of the pilot control valve must be observed (see data sheet 23178).
- Minimum pilot pressure: please observe page 16.
- Maximum pilot pressure: please observe page 16.

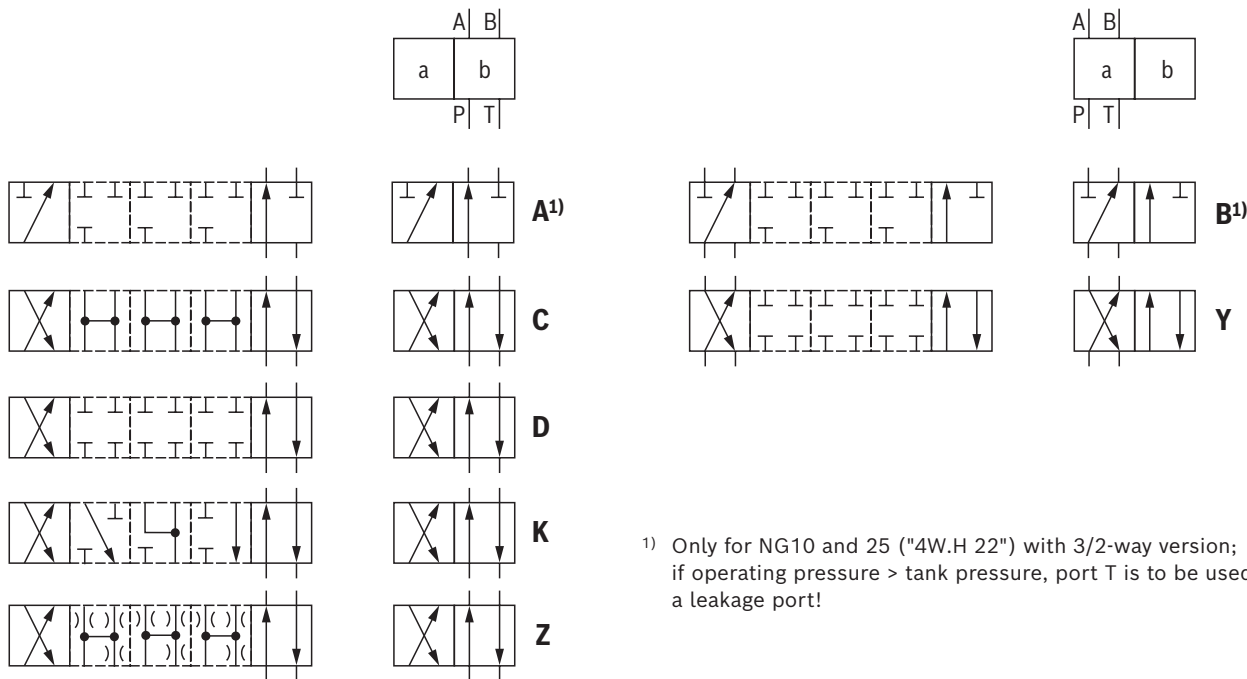
4) Pilot oil supply **internal** (version "ET" and "E"):

- Minimum pilot pressure: please observe page 16.
- Maximum pilot pressure: please observe page 16.
With a higher pilot pressure, use of a **pressure reducing valve "D3"** is required (if it is not used, pilot pressure = operating pressure at the port).
- In order to prevent inadmissibly high pressure peaks, a **"B10" throttle insert** has to be provided in port P of the pilot control valve (see page 14).
- In connection with version "H", the **pressure reducing valve "D3"** is also required.

5) Mating connectors, separate order, see data sheet 23178

6) In connection with the **"B10"** throttle insert only

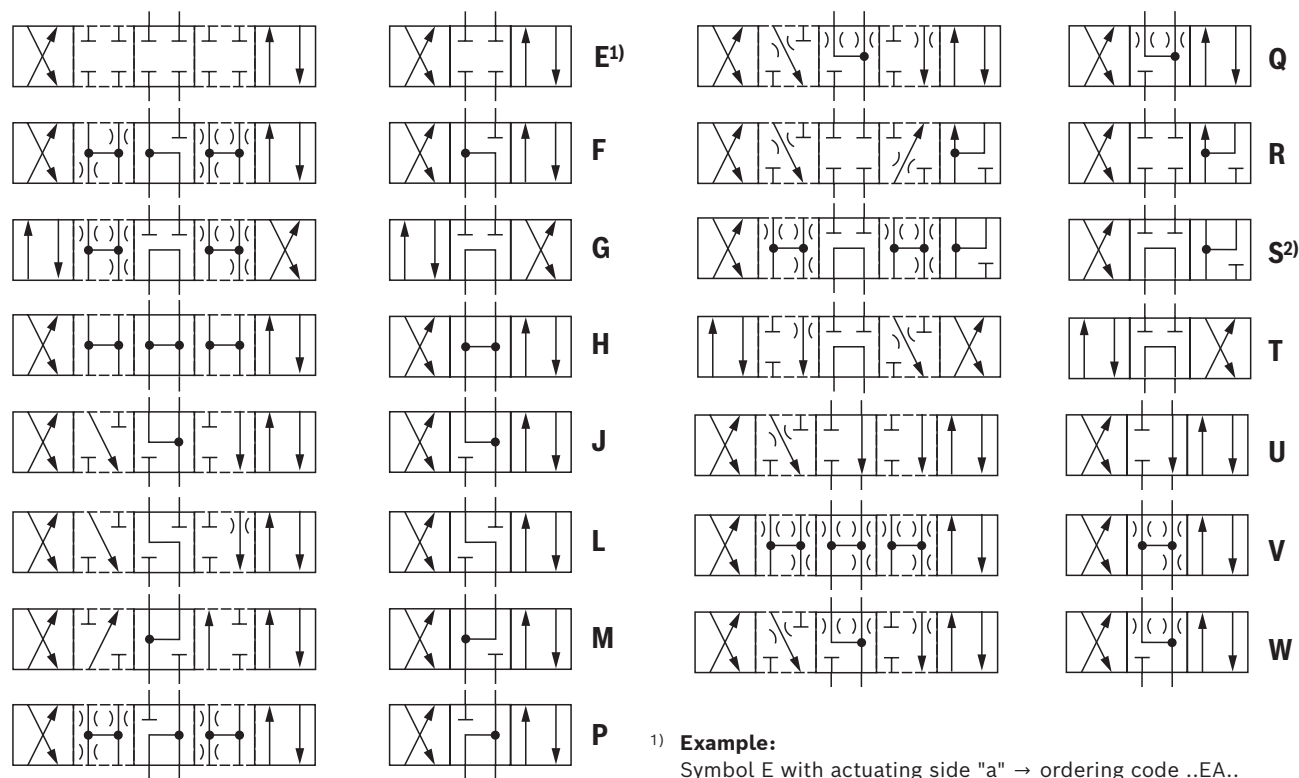
Symbols: 2 spool positions



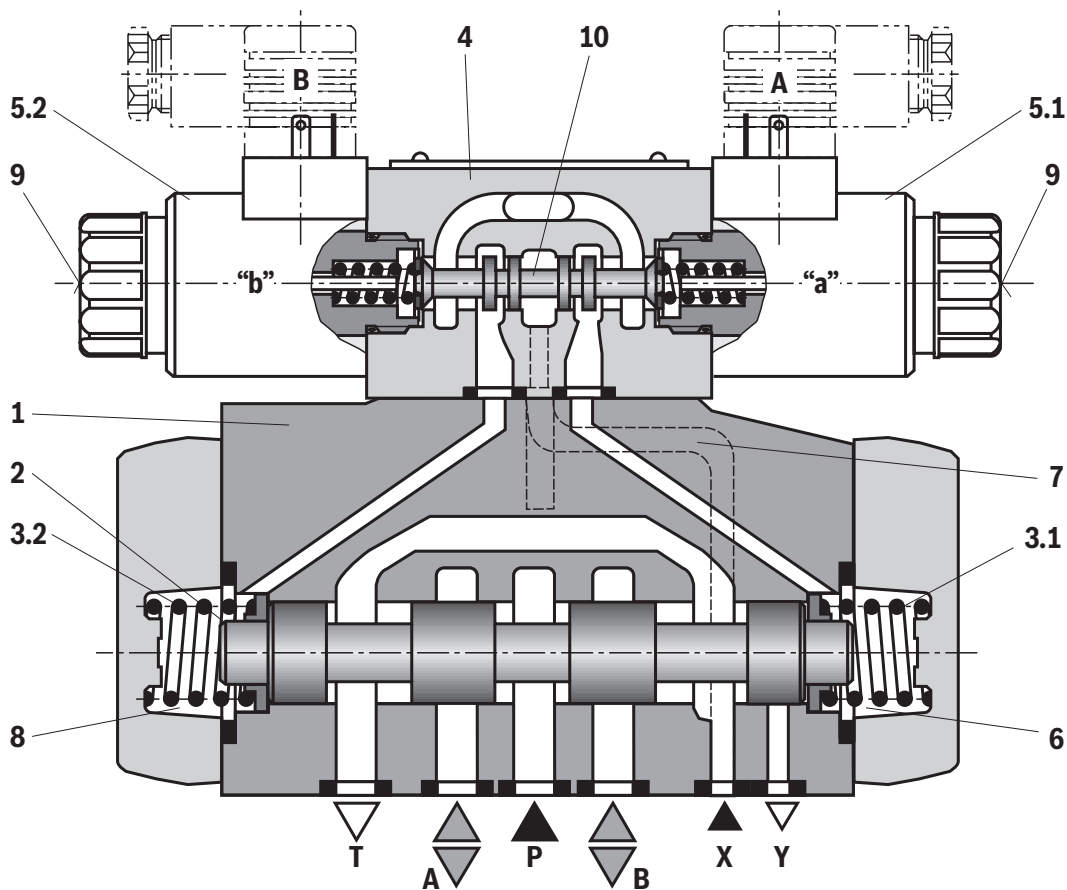
1) Only for NG10 and 25 ("4W.H 22") with 3/2-way version; if operating pressure > tank pressure, port T is to be used as a leakage port!

Ordering code		Type of actuation	
Symbol	Control spool return	Type WH (hydraulic)	Type WEH (electro-hydraulic)
A ¹⁾ , C, D, K, Z	../..		
	..H../..		
	..H../O		
	..H../OF		
B ¹⁾ , Y	../..		
	..H../..		

Symbols: 3 spool positions



Ordering code			Type of actuation	
Symbol	Actuating side	Control spool return	Type WH (hydraulic)	Type WEH (electro-hydraulic)
E, F, G, H, J, L, M, P, Q, R, S, T, U, V, W		../..		
	.A			
	.B			
		..H../..		
		H.A		
		H.B		

Function, section: Type WEH**Directional valves type WEH...**

The valve type WEH is a directional spool valve with electro-hydraulic actuation. It controls the start, stop and direction of a flow.

The directional valves basically consist of the main valve with housing (1), the main control spool (2), one or two return springs (3.1) and (3.2), as well as the pilot control valve (4) with one or two solenoids "a" (5.1) and/or "b" (5.2).

For unobjectionable functioning, the hydraulic system has to be bled properly.

For valves with three spool positions, the main control spool (2) in the main valve is held in zero position or initial position by means of two springs, for valves with 2 spool positions by pressurization and spring. In the initial position, the two spring chambers (6) and (8) are connected with the tank in a depressurized form via the pilot control valve (4). Via the control line (7), the pilot control valve is supplied with pilot oil. Supply can be implemented internally or externally (externally via port X). Upon actuation of the pilot control valve, e.g. solenoid "a", the pilot control spool (10) is moved to the left and thus, the spring chamber (8) is pressurized with pilot pressure. The spring chamber (6) remains depressurized.

The pilot pressure acts on the left side of the main control spool (2) and moves it against the spring (3.1). This connects port P with B and A with T in the main valve. On switching off of solenoid, the pilot control spool (10) returns to its initial position (except impulse spool). The spring chamber (8) is unloaded to the tank. The pilot oil return is implemented internally (via channel T) or externally (via channel Y). An optional manual override (9) allows for moving of the pilot control spool (10) without solenoid energization.

Notices:

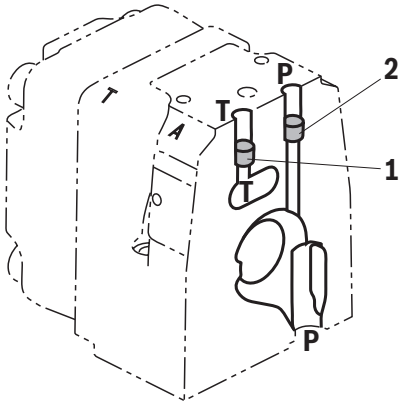
The return springs (3.1) and (3.2) in the spring chambers (6) and (8) hold the main control spool (2) in central position without pilot pressure even with, for example, vertical valve positioning.

Due to the design principle, internal leakage is inherent to the valves, which may increase over the life cycle.

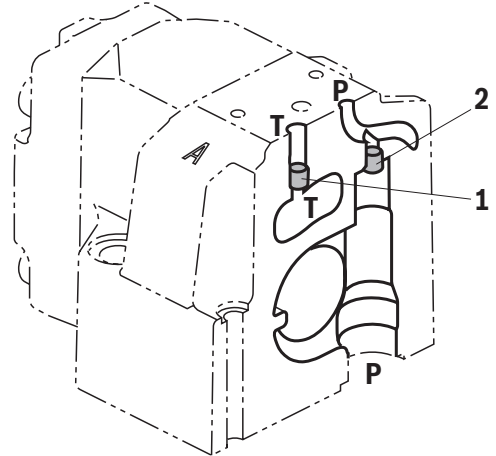
For pilot oil supply, see page 13 and 14.

Pilot oil supply (schematic illustration)

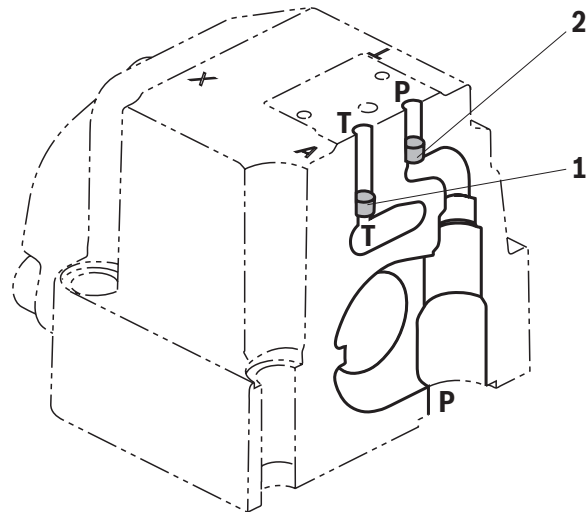
NG10



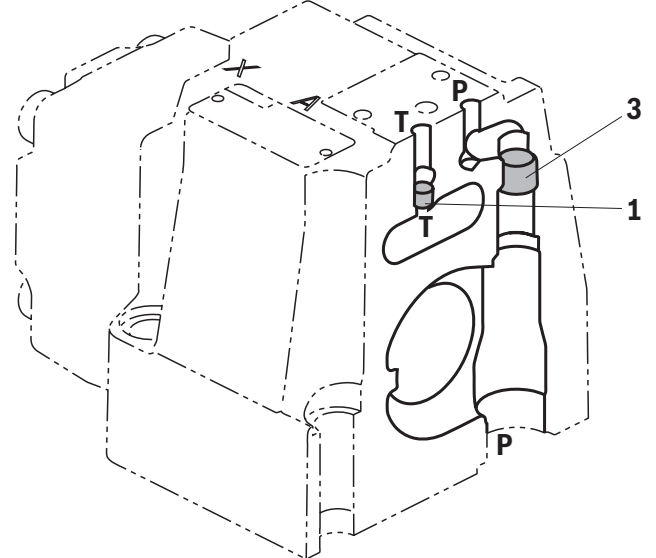
NG16



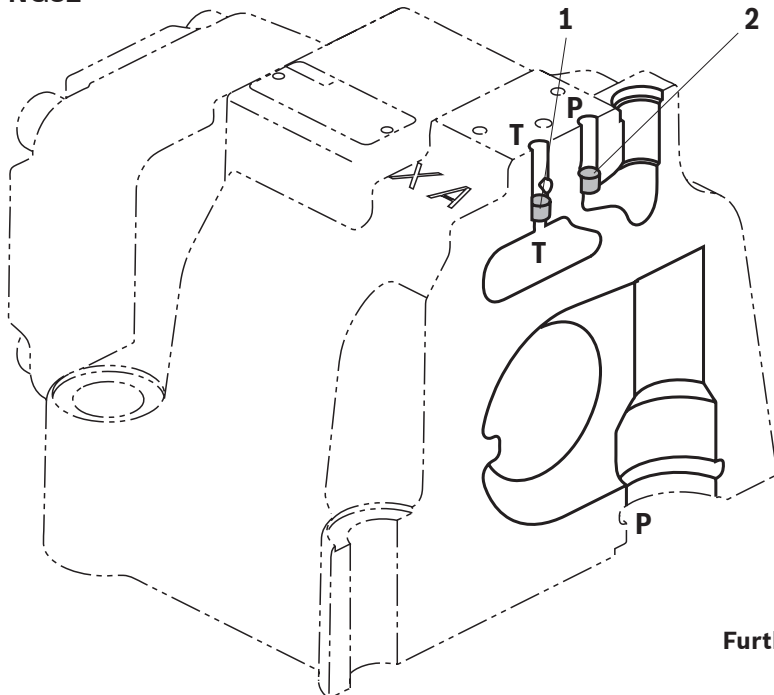
NG25 ("W.H 22")



NG25 ("W.H 25")



NG32



- 1** Plug screw M6 according to DIN 906, wrench size 3 – pilot oil return
- 2** Plug screw M6 according to DIN 906, wrench size 3 – pilot oil supply
- 3** Plug screw M12 x 1.5 according DIN 906, wrench size 6 – pilot oil supply

Pilot oil supply

external: **2, 3** closed
internal: **2, 3** open

Pilot oil return

external: **1** closed
internal: **1** open

Further explanations on page 14.

Pilot oil supply

Type WH...

The pilot oil supply and return is implemented **externally** via channel X and Y.

Type WEH...

The pilot oil supply is implemented **externally** - via channel X - from a separate pressure supply.

The pilot oil return is implemented **externally** - via channel Y - into the tank.

Type WEH...E...

The pilot oil supply is implemented **internally** from channel P of the main valve. (see page 15, footnotes ⁵⁾ and ⁶⁾)

The pilot oil return is implemented **externally** - via channel Y - into the tank. In the subplate, port X is closed.

Type WEH...ET...

The pilot oil supply is implemented **internally** from channel P of the main valve.

The pilot oil return is implemented **internally** - via channel T - into the tank. In the subplate, ports X and Y are closed.

Type WEH...T...

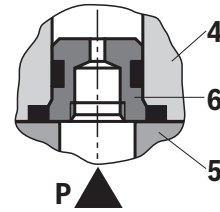
The pilot oil supply is implemented **externally** - via channel X - from a separate pressure supply.

The pilot oil return is implemented **internally** - via channel T - into the tank. In the subplate, port Y is closed.

Throttle insert

Use of the throttle insert (5) is necessary if the pilot oil supply in channel P of the pilot control valve is to be limited (see below).

The throttle insert (5) is inserted in channel P of the pilot control valve.



Notices:

The modification of the pilot oil supply may only be performed by authorized specialists or at the factory.

- Pilot oil supply X or return Y **external**:
 - The maximum admissible operating parameters of the pilot control valve must be observed (see data sheet 23178).
 - Maximum pilot pressure: please observe page 16.
- Pilot oil supply **internal** (version "ET" and "E"):
 - Minimum pilot pressure: please observe page 15.
 - In order to prevent inadmissibly high pressure peaks, a **"B10" throttle insert** has to be provided in port P of the pilot control valve (see above).
 - In connection with version "H", the **pressure reducing valve "D3"** (see page 37) is also required.

- 3** Pilot control valve
- 4** Main valve
- 5** Throttle insert

Technical data

(For applications outside these values, please consult us!)

General							
Sizes		NG	10	16	25 "W.H 22"	25 "W.H 25"	32
Weight, approx.	▶ Valve with one solenoid	kg	6.4	8.5	11.5	17.6	17.6
	▶ Valve with two solenoids, spring-centered	kg	6.8	8.9	11.9	19.0	41.0
	▶ Valve with two solenoids, pressure-centered	kg	6.8	8.9	11.9	19.0	41.0
	▶ Valve witch hydraulic actuation (type WH...)	kg	5.5	7.3	10.5	16.5	39.5
	▶ Switching time adjustment "S" and "S2"	kg	0.8	0.8	0.8	0.8	0.8
	▶ Pressure reducing valve "D3"	kg	0.4	0.4	0.4	0.4	0.4
Installation position			With suspended installation, higher sensitivity to contamination, horizontal is recommended. For valves with hydraulic control spool return "H" and symbol C, D, K, Z, Y, horizontal is required.				
Ambient temperature range	▶ Standard version	°C	-20 ... +50 (NBR seals) -15 ... +50 (FKM seals)				
	▶ Version for HFC hydraulic fluid	°C	-20 ... +50				
Storage temperature range		°C	+5 ... +40				
Surface protection (valve body)			Coating, layer thickness max. 100 µm				
MTTF _d values according to EN ISO 13849		years	100 (type WEH), 150 (type WH) (For further details, see data sheet 08012)				

Hydraulic							
Maximum operating pressure							
► Port P, A, B		Type W.H	bar	280	280	280	280
		Type H-W.H	bar	350	350	350	350
► Port T	Pilot oil return Y external	Type W.H	bar	280	250	250	250
		Type H-W.H		315	250	250	250
	Pilot oil return Y internal ¹⁾	Type H-WEH, WEH	bar	210 with DC voltage 160 with AC voltage			
► Port Y	Pilot oil return external	Type H-WEH, WEH	bar	210 with DC voltage 160 with AC voltage			
		Type WH, H-WH	bar	250	250	210	250
Hydraulic fluid				see table page 17			
Hydraulic fluid temperature range (at the valve working ports) ³⁾			°C	-20 ... +80 (NBR seals) -15 ... +80 (FKM seals) -20 ... +50 (HFC hydraulic fluid)			
Viscosity range			mm ² /s	2.8 ... 500			
Maximum admissible degree of contamination of the hydraulic fluid, cleanliness class according to ISO 4406 (c)				Class 20/18/15 ²⁾			

¹⁾ As a 3-spool position valve, pressure-centered only possible if

$$p_{St} \geq 2 \times p_{tank} + p_{St \min}$$

²⁾ The cleanliness classes specified for the components must be adhered to in hydraulic systems. Effective filtration prevents faults and simultaneously increases the life cycle of the components.

For selecting the filters, see www.boschrexroth.com/filter.

³⁾ If type WH is used in potentially explosion-proof areas, see data sheet 07011.

Technical data

(For applications outside these values, please consult us!)

Hydraulic						
Size	NG	10	16	25 "W.H 22"	25 "W.H 25"	32
Maximum pilot pressure ⁴⁾	bar	250	250	210	250	250
Minimum pilot pressure						
▶ Pilot oil supply X external (all symbols), Pilot oil supply X internal (only symbols D, K, E, J, L, M, Q, R, U, W)						
3-spool position valve, spring-centered	Type H-W.H... bar	12	14	12.5	13	8.5
	Type W.H... bar	12	14	10.5	13	8.5
3-spool position valve, pressure-centered	bar	–	16	–	18	8.5
2-spool position valve with spring end position	Type H-W.H... bar	10	14	14	13	10
	Type W.H... bar	10	14	11	13	10
2-spool position valve with hydraulic end position	bar	7	14	8	8	5
▶ Pilot oil supply X internal (only type WEH) (with symbols C, F, G, H, P, T, V, Z, S ⁵⁾)	bar	7.5 ⁶⁾	4.5 ⁷⁾	4.5 ⁷⁾	4.5 ⁷⁾	4.5 ⁷⁾
Free flow cross-sections in zero position with symbols Q, V and W						
▶ Symbol Q	A – T; B – T mm ²	13	32	78	83	78
▶ Symbol V	P – A; P – B mm ²	13	32	73	83	73
	A – T; B – T mm ²	13	32	84	83	84
▶ Symbol W	A – T; B – T mm ²	2.4	6	10	14	20
Pilot volume for switching process						
▶ 3-spool position valve, spring-centered	cm ³	2.04	5.72	7.64	14.2	29.4
▶ 2-spool position valve	cm ³	4.08	11.45	15.28	28.4	58.8
▶ 3-spool position valve, pressure-centered						
from zero position in switching position "a"	Type WH cm ³	–	2.83	–	7.15	14.4
	Type WEH cm ³	–	2.83	–	7.15	14.4
from switching position "a" in zero position	Type WH cm ³	–	5.72	–	14.18	29.4
	Type WEH cm ³	–	2.9	–	7.0	15.1
from zero position in switching position "b"	Type WH cm ³	–	5.72	–	14.18	29.4
	Type WEH cm ³	–	5.72	–	14.15	29.4
from switching position "b" in zero position	Type WH cm ³	–	8.55	–	19.88	43.8
	Type WEH cm ³	–	2.83	–	5.73	14.4
Pilot flow for shortest switching time, approx.	l/min	35	35	35	35	45

Technical data

(For applications outside these values, please consult us!)

Hydraulic fluid	Classification	Suitable sealing materials	Standards	Data sheet
Mineral oils	HL, HLP, HLPD, HVLP, HVLDP	NBR, FKM	DIN 51524	90220
Bio-degradable	► Insoluble in water	HETG	ISO 15380	90221
		HEES		
	► Soluble in water	HEPG	ISO 15380	
Flame-resistant	► Water-free	HFDU (glycol base)	ISO 12922	90222
		HFDU (ester base)		
		HFDR		
	► Containing water	HFC (Fuchs: Hydrotherm 46M, Renosafe 500; Petrofer: Ultra Safe 620; Houghton: Safe 620; Union: Carbide HP5046)	ISO 12922	90223



Important notices on hydraulic fluids:

- For further information and data on the use of other hydraulic fluids, please refer to the data sheets above or contact us.
- There may be limitations regarding the technical valve data (temperature, pressure range, life cycle, maintenance intervals, etc.).
- The ignition temperature of the hydraulic fluid used must be 50 K higher than the maximum surface temperature.
- **Bio-degradable and flame-resistant – containing water:** If this hydraulic fluid is used, small amounts of dissolved zinc may get into the hydraulic system.

► Flame-resistant – containing water:

- Due to increased cavitation tendency with HFC hydraulic fluids, the life cycle of the component may be reduced by up to 30% as compared to the use with mineral oil HLP. In order to reduce the cavitation effect, it is recommended - if possible specific to the installation - to back up the return flow pressure in ports T to approx. 20% of the pressure differential at the component.
- Dependent on the hydraulic fluid used, the maximum ambient and hydraulic fluid temperature must not exceed 50 °C. In order to reduce the heat input into the component, a maximum duty cycle of 50% in continuous operation has to be set for on/off valves (measuring period 300 s). If this is impossible due to the function, an energy-reducing control of these components is recommended, e.g. via a PWM plug-in amplifier.

4) ► Internal pilot oil supply:

- With a higher pilot pressure, use of a **pressure reducing valve "D3"** is required (if it is not used, pilot pressure = operating pressure at the port).
- In connection with version "H-", the **pressure reducing valve "D3"** is also required.

► External pilot oil supply:

- Compliance with the maximum pilot pressure must be ensured by appropriate measures (e.g. protection of the separate pilot oil circuit by using a pressure relief valve).

5) Symbol S only for NG16

6) For symbols C, F, G, H, P, T, V, Z, an internal pilot oil supply is only possible if the flow from P to T in the central position (for 3-spool position valve) or while crossing the central position (for 2-spool position valve) is so large that the pressure differential of P to T reaches a value of at least 7.5 bar.

For a pressure differential below 7.5 bar, a check valve with a cracking pressure of 7.5 bar is to be provided in the return line to the tank. An external pilot oil supply Y is required.

7) Pilot oil supply X internal is only possible for a pressure at P of minimum 4.5 bar.

For symbols with negative overlap F, G, H, P, T, V, (S only NG16), a certain flow from P to T in the central position is necessary for this purpose (see "characteristic curves").

For symbols C, HC, Z, HZ, a flow of >160 l/min is required during passing over the central position for NG16, for NG22, 25 and 32 a flow of >180 l/min.

If the required flows are not reached, a preload valve has to be used. When using a preload valve, the pressure differential of the preload valve of the corresponding size (see page 38) is to be added to the corresponding pressure differential in case of direction of flow P ("see characteristic curves").

Switching times

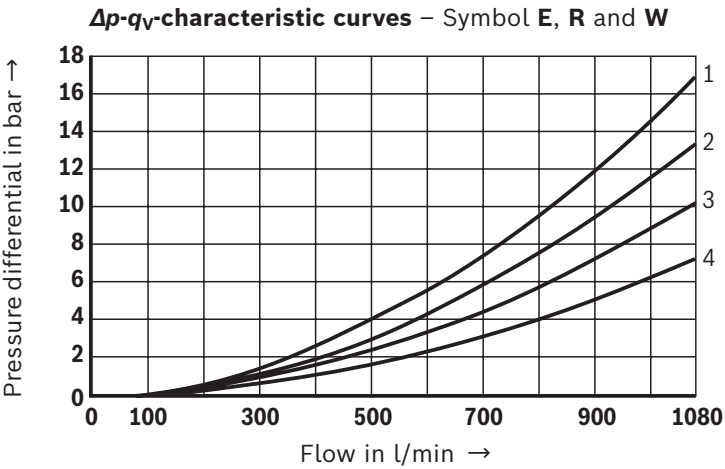
Pilot pressure			bar	70	210	250	Spring
				ON			OFF
NG10	▶ Without throttle insert	ms		40 ... 60	–	40 ... 60	20 ... 30
	▶ With throttle insert	ms		60 ... 90	–	50 ... 70	20 ... 30
NG16	▶ Without throttle insert	ms		50 ... 80	–	40 ... 60	50 ... 80
	▶ With throttle insert	ms		110 ... 130	–	80 ... 100	50 ... 80
NG25 ("4W.H 22")	▶ Without throttle insert	ms		40 ... 70	40 ... 60	–	50 ... 70
	▶ With throttle insert	ms		140 ... 160	80 ... 110	–	50 ... 70
NG25 ("4W.H 25")	▶ Without throttle insert	ms		70 ... 100	–	50 ... 70	100 ... 130
	▶ With throttle insert	ms		200 ... 250	–	120 ... 150	100 ... 130
NG32	▶ Without throttle insert	ms		80 ... 130	–	70 ... 100	140 ... 160
	▶ With throttle insert	ms		420 ... 560	–	230 ... 350	140 ... 160



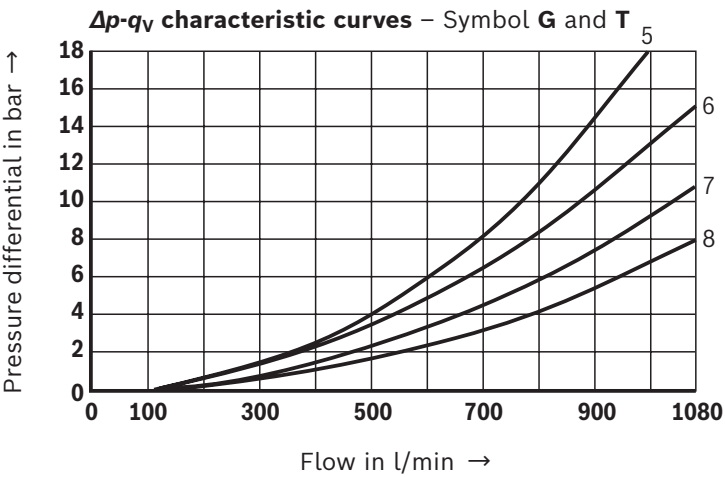
Notices:

- ▶ Switching times = Contacting at the pilot control valve until start of opening of the control edge in the main valve and change in the control spool stroke by 95%)
- ▶ The switching times are measured according to ISO 6403 with HLP46, $\vartheta_{oil} = 40 \text{ °C} \pm 5 \text{ °C}$.
With different oil temperatures, variations are possible.
- ▶ The switching times were determined using DC solenoids. They decrease by approx. 20 ms if AC solenoids are used.
- ▶ The shut-off of the solenoids creates voltage peaks, which can be reduced by the use of suitable diodes.
- ▶ The switching times increase by approx. 30 ms if the pressure reducing valve "D3" is used.
- ▶ The switching times were determined under ideal conditions and may differ in the system, depending on the application conditions.

Characteristic curves: NG32
(measured with HLP46, $\vartheta_{oil} = 40 \pm 5 \text{ }^{\circ}\text{C}$)



Symbol	Spool position				
	P – A	P – B	A – T	B – T	B – A
E	4	4	3	2	–
R	4	4	3	–	1
W	4	4	3	2	–



Symbol	Spool position				
	P – A	P – B	A – T	B – T	P – T
G	7	8	7	5	6
T	7	8	7	5	6

Performance limits: NG32(measured with HLP46, $\vartheta_{oil} = 40 \pm 5 \text{ }^{\circ}\text{C}$)**2-spool position valves – $q_{V \max}$ in l/min**

Symbol	Operating pressure $p_{\max}$ in bar				
	70	140	210	280	350
X external – spring end position in the main valve (at $p_{St \min} = 10 \text{ bar}$)					
C, D, K, Y, Z	1100	1040	860	750	680
X external – spring end position in the main valve ¹⁾					
C	1100	1040	860	800	700
D, Y	1100	1040	540	480	420
K	1100	1040	860	500	450
Z	1100	1040	860	700	650
X external – hydraulic end position in the main valve					
HC, HD, HK, HZ, HY	1100	1040	860	750	680

¹⁾ When the specified flow values are exceeded, the function of the return spring is no longer guaranteed if the pilot pressure fails.

3-spool position valves – $q_{V \max}$ in l/min

Symbol	Operating pressure $p_{\max}$ in bar				
	70	140	210	280	350
X external – spring-centered					
E, J, L, M, Q, R, U, W	1100	1040	860	750	680
G, T, H, F, P	900	900	800	650	450
V	1100	1000	680	500	450
X external – pressure-centered (at minimum pilot pressure 8.5 bar)					
all symbols	1100	1040	860	750	680
X external – pressure-centered (at minimum pilot pressure 15 bar)					
all symbols	1100	1100	1100	1100	1100

**Important notices** (applies to all sizes):

The specified performance limits apply to the use with two directions of flow (e.g. from P to A and simultaneous return flow from B to T at a ratio of 1:1).

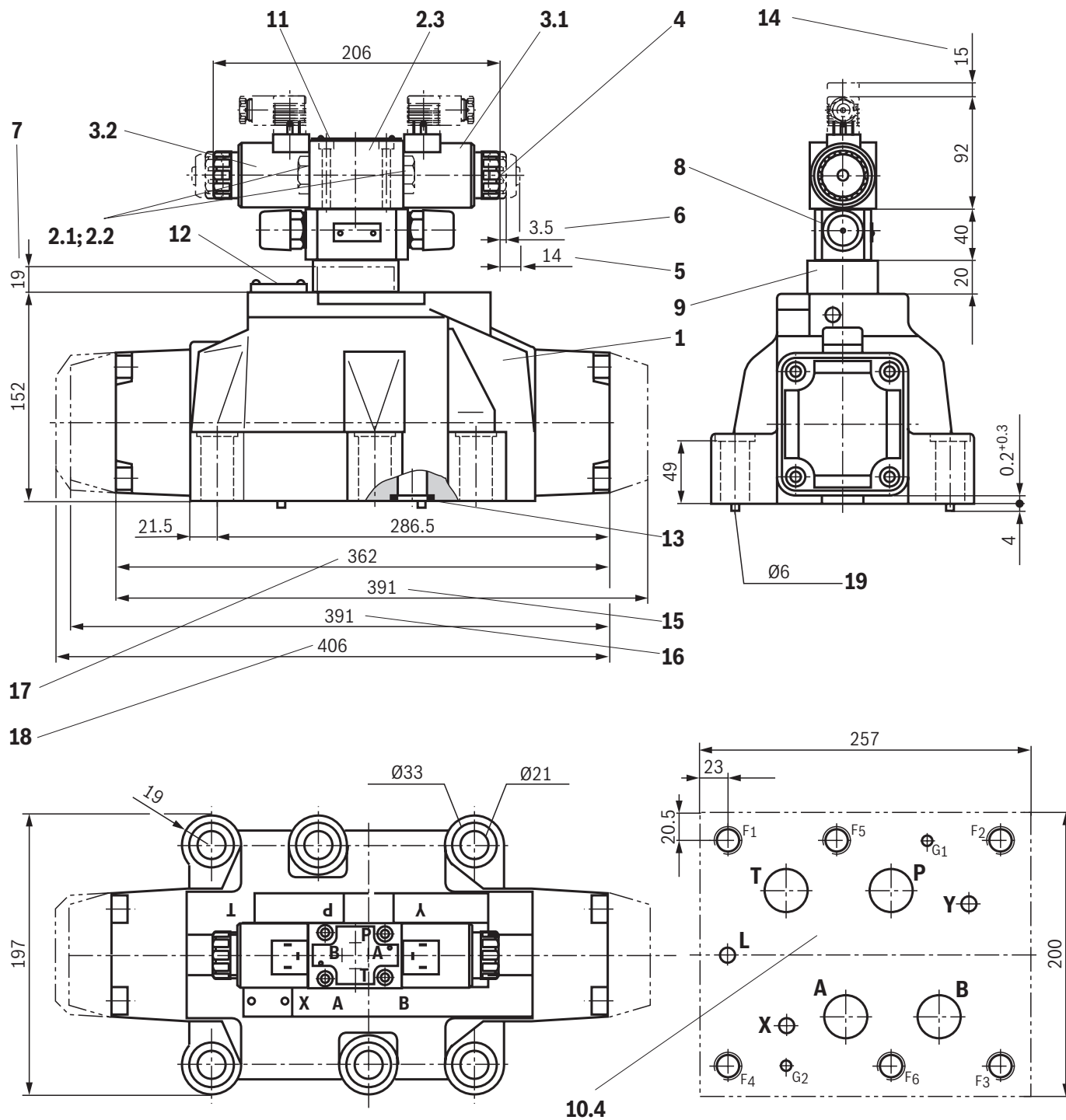
Due to the flow forces acting within the valves, the admissible switching power limit may be considerably lower with only one direction of flow (e.g. from P to A

while port B is blocked, with flow in the same or in different directions).

In such cases of use, please consult us.

The performance limits were determined when the solenoids were at operating temperature, at 10% undervoltage and without tank preloading.

Dimensions: NG32
(dimensions in mm)



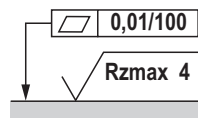
**For item explanations and subplates,
see page 33.**

**Valve mounting screws,
see page 34.**



Notice:

The dimensions are nominal dimensions which are subject to tolerances.



Required surface quality of the valve contact surface

Dimensions

- 1 Main valve
- 2 Pilot control valve type 4WE 6 ... (data sheet 23178):
 - 2.1 ► Pilot control valve type 4WE 6 D... (1 solenoid) for main valves with Symbols C, D, K, Z
Symbols HC, HD, HK, HZ
 - Pilot control valve type 4WE 6 JA... (1 solenoid "a") for main valves with symbols EA, FA, etc., Spring return
 - Pilot control valve type 4WE 6 MA... (1 solenoid "a") for main valves with symbols HEA, HFA, etc., hydraulic control spool return
 - 2.2 ► Pilot control valve type 4WE 6 Y... (1 solenoid "a") for main valves with Symbol Y
Symbol HY
 - Pilot control valve type 4WE 6 JB... (1 solenoid "b") for main valves with symbols EB, FB, etc., Spring return
 - Pilot control valve type 4WE 6 MB... (1 solenoid "b") for main valves with symbols HEB, HFB, etc., hydraulic control spool return
 - 2.3 ► Pilot control valve type 4WE 6 J... (2 solenoids) for main valves with 3 spool positions, spring-centered
 - Pilot control valve type 4WE 6 M... (2 solenoids) for main valves with 3 spool positions, pressure-centered
- 3.1 Solenoid "a"
- 3.2 Solenoid "b"
- 4 Manual override, "N", optional
 - Actuation of the manual override is only possible up to a tank pressure of approx. 50 bar. Avoid damage to the bore of the manual override. (Special tool for the operation, separate order, material no. **R900024943**). When the manual override is blocked, the operation of the solenoid must be prevented.
 - Simultaneous actuation of the solenoids must be prevented.
- 5 Solenoid **without** manual override
- 6 Solenoid **with** manual override
- 7 Height of the diversion plate with hydraulic actuation (type WH...)
- 8 Switching time adjustment (wrench size 6), optional
- 9 Pressure reducing valve, optional
- 10.1 Machined valve contact surface; porting pattern according to ISO 4401-05-05-0-05
- 10.2 Machined valve contact surface; porting pattern according to ISO 4401-07-07-0-05
- 10.3 Machined valve contact surface; porting pattern according to ISO 4401-08-08-0-05
- 10.4 Machined valve contact surface; porting pattern according to ISO 4401-10-09-0-05
- 11 Name plate pilot control valve
- 12 Name plate complete valve
- 13 Seal rings
- 14 Space required for removing the mating connector
- 15 2-spool position valves with spring end position in the main valve (symbols A, C, D, K, Z)
- 16 2-spool position valves with spring end position in the main valve (symbols B, Y)
- 17 3-spool position valves, spring-centered;
2-spool position valves with hydraulic end position in the main valve
- 18 3-spool position valves, pressure-centered
- 19 Locking pin

Subplates (separate order) with porting pattern according to ISO 4401, see data sheet 45100.

Valve mounting screws, see page 34.

Dimensions

Valve mounting screws (separate order)

Size	Quantity	Hexagon socket head cap screws	Material number
10	4	ISO 4762 - M6 x 45 - 10.9-CM-Fe-ZnNi-5-Cn-T0-H-B Friction coefficient $\mu_{\text{total}} = 0.09 \dots 0.14$; tightening torque $M_A = 12.5 \text{ Nm} \pm 10\%$	R913043777
	or		
	4	1/4-20 UNC x 1 3/4" ASTM-A574	Not included in the Rexroth delivery range
16	4	ISO 4762 - M10 x 60 - 10.9-fLZn/nc/480h/C Friction coefficient $\mu_{\text{total}} = 0.09 \dots 0.14$; tightening torque $M_A = 58 \text{ Nm} \pm 10\%$	R913014770
	2	ISO 4762 - M6 x 60 - 10.9-CM-Fe-ZnNi-5-Cn-T0-H-B Friction coefficient $\mu_{\text{total}} = 0.09 \dots 0.14$; tightening torque $M_A = 12.5 \text{ Nm} \pm 10\%$	R913043410
	or		
	4	Hexagon socket head cap screws UNC 3/8-16 UNC x 2 1/4" - ASTM-A574	Not included in the Rexroth delivery range
	2	Hexagon socket head cap screws UNC 1/4-20 UNC x 2 1/4" - ASTM-A574	
25	6	ISO 4762 - M12 x 60 - 10.9-fLZn/nc/480h/C Friction coefficient $\mu_{\text{total}} = 0.09 \dots 0.14$; Tightening torque $M_A = 100 \text{ Nm} \pm 10\%$	R913015613
	or		
	6	UNC 1/2-13 UNC x 2 1/2" ASTM-A574	Not included in the Rexroth delivery range
32	6	ISO 4762 - M20 x 80 - 10.9-fLZn/nc/480h/C Friction coefficient $\mu_{\text{total}} = 0.09 \dots 0.14$; tightening torque $M_A = 340 \text{ Nm} \pm 10\%$	R913008472
	or		
	6	UNC 3/4-10 UNC x 3 1/4" - ASTM-A574	Not included in the Rexroth delivery range

Project planning information

The stipulations of the Machinery Directive 2006/42/EC are to be adhered to.

Please also note data sheet 08012 with information on MTTF_D values and shock and vibration loads.

Further information

▶ Directional spool valve	Data sheet 23178
▶ Subplates	Data sheet 45100
▶ Inductive position switch and proximity sensors (contactless)	Data sheet 24830
▶ Hydraulic fluids on mineral oil basis	Data sheet 90220
▶ Environmentally compatible hydraulic fluids	Data sheet 90221
▶ Flame-resistant, water-free hydraulic fluids	Data sheet 90222
▶ Flame-resistant hydraulic fluids - containing water (HFAE, HFAS, HFB, HFC)	Data sheet 90223
▶ Reliability characteristics according to EN ISO 13849	Data sheet 08012
▶ Hexagon socket head cap screw, metric/UNC	Data sheet 08936
▶ Hydraulic valves for industrial applications	Operating instructions 07600-B
▶ General product information on hydraulic products	Data sheet 07008
▶ Assembly, commissioning and maintenance of industrial valves	Data sheet 07300
▶ Mating connectors and cable sets for valves and sensors	Data sheet 08006
▶ Directional spool and seat valves with electrical actuation and M12x1 plug-in connection	Data sheet 08010
▶ Use of non-electrical hydraulic components in an explosive environment (ATEX)	Data sheet 07011
▶ Selection of filters	www.boschrexroth.com/filter
▶ Information on available spare parts	www.boschrexroth.com/spc