Atos HR-012 modular pilot-operated check valve

Manufacturer: Atos

Manufacturer part number / published order designation: HR-012

Published model: HR-012

About this compilation

Prepared by Hydmaster from selected manufacturer documentation. Original technical pages follow without cropped drawings, rewritten data or altered units. This cover and index are Hydmaster editorial material, not a manufacturer-issued exact-execution datasheet.

Coverage: selected pages relevant to the identified size and configuration. Other options or neighbouring models retained on an original page apply only where explicitly identified.

Execution notes and conditions

Printed standard base model is confirmed; no separately published material number or selected series revision is asserted.

A retained whole page includes other configurations or optional seal variants; these are not automatically part of this article.

Source-page index

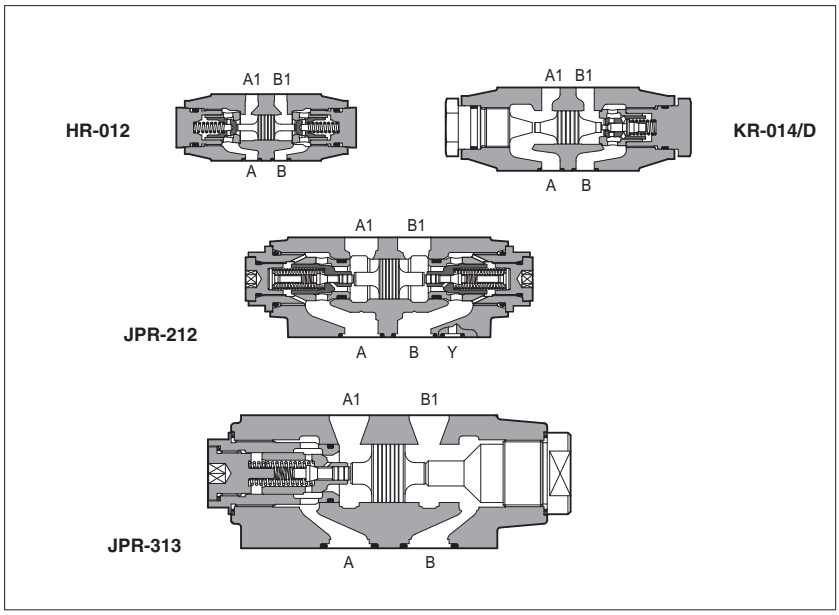
Source page numbers below are physical pages of each complete original PDF. The original printed page labels and technical content remain unchanged. Compiled page numbers count this cover/index.

Source A: Atos Hr Kr Jpr Modular Check Valves D180

Original pages	Compiled pages	Relevant content
1-3	2-4	Exact named standard configuration, circuit symbol and operating principle; family maximum pressure/flow and standard/optional coding distinction.; Main characteristics, fluid/seal/temperature/cleanliness conditions and family flow/pressure-drop curves with test conditions.; Exact configuration dimension group, ISO4401 mounting pattern, port interface seals, fixing screws and mass.

Modular check valves type HR, KR, JPR

direct or pilot operated, ISO 4401 sizes 06, 10, 16 and 25



HR, KR are check valves available as direct or pilot operated models.
JPR are pilot operated check valves.

Optional versions with decompression are available on request for some models of KR.

HR-0 = size 06: flow up to 60 l/min, pressure up to 350 bar.

KR-0 = size 10: flow up to 120 l/min, pressure up to 315 bar.

JPR-2 = size 16: flow up to 200 l/min, pressure up to 350 bar.

JPR-3 = size 25: flow up to 300 l/min, pressure up to 350 bar.

Valves are designed to operate in hydraulic systems with hydraulic mineral oil or synthetic fluid having similar lubricating characteristics.

1 MODEL CODE

HR-0	12	/	4	/	*	**	/	*

HR-0: Modular check valve, size:
HR-0 = 06 **JPR-2** = 16
KR-0 = 10 **JPR-3** = 25

12: Configuration, see section 2
direct operated (only for HR and KR):
02 = double, acting on port A and B
03 = single, acting on port A
04 = single, acting on port B
11 = single, acting on port P
16 = single, acting on port T
pilot operated:
12 = double, acting on port A and B
13 = single, acting on port A
14 = single, acting on port B

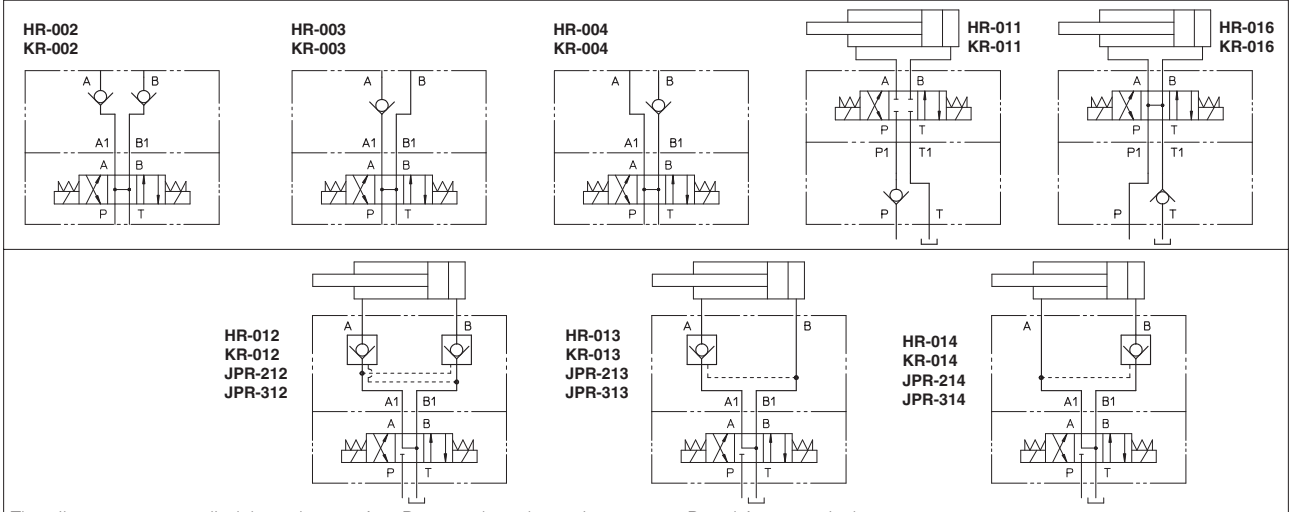
4: Spring cracking pressure:
for HR and KR
– = 0,5 bar (std.) **4** = 4 bar
2 = 2 bar **8** = 8 bar
for JPR
– = 0,5 bar (std)

*****: Options (only for KR-012, -013, -014):
D = with decompression (only with cracking pressure standard = 1 bar)

******: Series number

*****: Seals material, see section 3:
- = NBR
PE = FKM
BT = HNBR

2 VALVE CONFIGURATION



The pilote pressure applied through ports A or B opens the valve acting on ports B and A, respectively.
The minimum pilot pressure is a function of the area ratio, see the following table.

VALVE TYPE	AREA RATIO
HR	3,3:1
KR	3,3:1 (standard); 11:1 (option /D decompression system)
JPR-2	13,6:1 (standard version equipped with decompression system)
JPR-3	17:1 (standard version equipped with decompression system)

3 MAIN CHARACTERISTICS, SEALS and HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

Assembly position / location	Any position		
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)		
MTTFd values according to EN ISO 13849	150 years, for further details see technical table P007		
Compliance	RoHS Directive 2011/65/EU as last update by 2015/65/EU REACH Regulation (EC) n°1907/2006		
Ambient temperature	**Standard** = -30°C ÷ +80°C **/PE** option = -20°C ÷ +70°C **/BT** option = -40°C ÷ +70°C		
Seals, recommended fluid temperature	NBR seals (standard) = -20°C ÷ +60°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option)= -20°C ÷ +80°C HNBR seals (/BT option)= -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C		
Recommended viscosity	15÷100 mm²/s - max allowed range 2.8 ÷ 500 mm²/s		
Max fluid contamination level	ISO4406 class 20/18/15 NAS1638 class 9, see also filter section at www.atos.com or KTF catalog		
Hydraulic fluid	**Suitable seals type**	**Classification**	**Ref. Standard**
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water	NBR, HNBR	HFC	

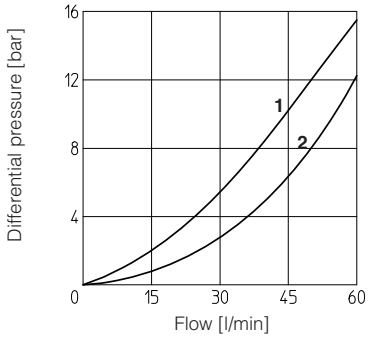
4 DIAGRAMS OF HR-0
based on mineral oil ISO VG 46 at 50°C

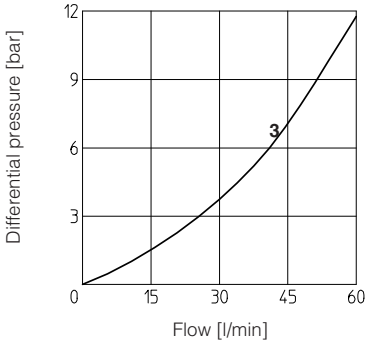
Flow through check valve:

1 = A→A1; B→B1 of HR-012, HR-013, HR-014

2 = A1→A; B1→B of HR-012, HR-013, HR-014

3 = HR-011, HR-016





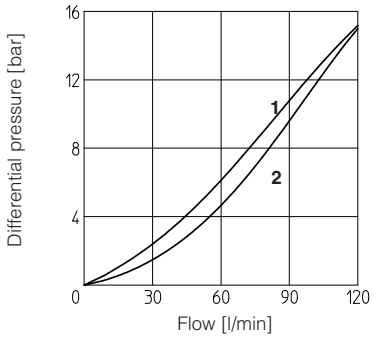
5 DIAGRAMS OF KR-0
based on mineral oil ISO VG 46 at 50°C

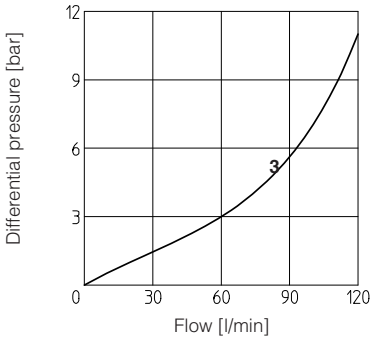
Flow through check valve:

1 = A→A1; B→B1 of KR-012, KR-013, KR-014

2 = A1→A; B1→B of KR-012, KR-013, KR-014

3 = KR-011, KR-016



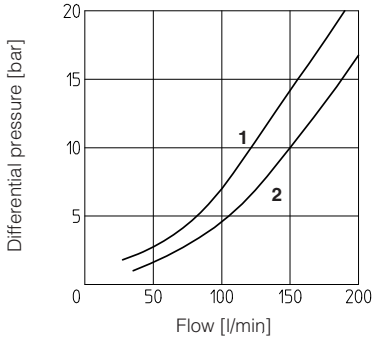


6 DIAGRAMS OF JPR-2
based on mineral oil ISO VG 46 at 50°C

Flow through check valve:

1 = A→A1; B→B1 of JPR-212, JPR-213, JPR-214

2 = A1→A; B1→B of JPR-212, JPR-213, JPR-214

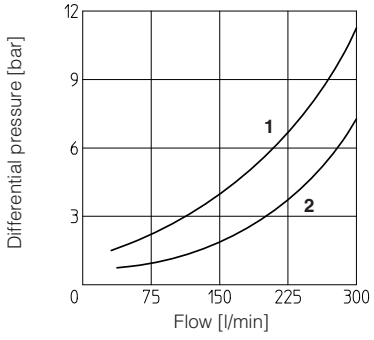


7 DIAGRAMS OF JPR-3
based on mineral oil ISO VG 46 at 50°C

Flow through check valve:

1 = A→A1; B→B1 of JPR-312, JPR-313, JPR-314

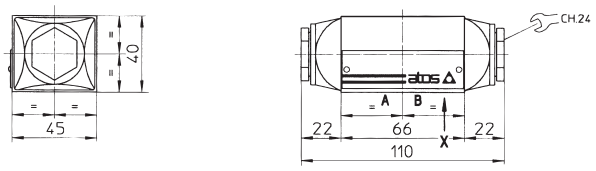
2 = A1→A; B1→B of JPR-312, JPR-313, JPR-314



8 INSTALLATION DIMENSIONS OF HR-0 VALVES [mm]

HR-002
HR-003
HR-004
HR-012
HR-013
HR-014

LATERAL VIEW



Mass: 1 Kg

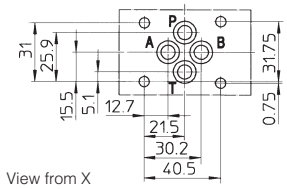
HR-011
HR-016

LATERAL VIEW



Mass: 0,7 Kg

ISO 4401: 2005
Mounting surface: 4401-03-02-0-05
Diameter of ports A, B, P, T: Ø = 7,5 mm (max)
Seals: 4 OR 108



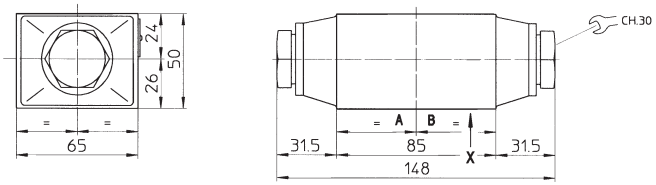
View from X

Fastening bolts: n° 4 socket head screws M5. The lenght depends on number and type of modular elements associated.

9 INSTALLATION DIMENSIONS OF KR-0 VALVES [mm]

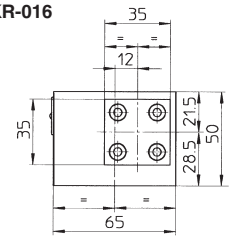
KR-012
KR-002
KR-003
KR-004
KR-013
KR-014

LATERAL VIEW

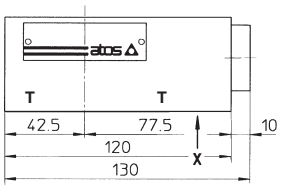


Massa: 2,3 Kg

KR-016



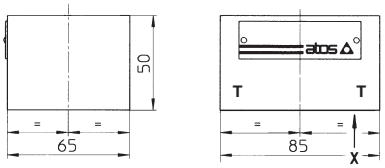
LATERAL VIEW



Mass: 2,5 Kg

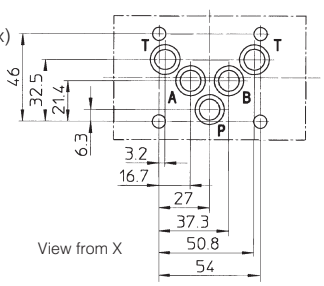
KR-011

LATERAL VIEW



Mass: 1,7 Kg

ISO 4401: 2005
Mounting surface: 4401-05-04-0-05
Diameter of ports, A, B, P, T: Ø = 11,2 mm (max)
Seals: 5 OR 2050



View from X

Fastening bolts: n° 4 socket head screws M6. The lenght depends on number and type of modular elements associated.