Atos HQ-024 modular throttle check valve

Manufacturer: Atos

Manufacturer part number / published order designation: HQ-024

Published model: HQ-024

About this compilation

Prepared by Hydmaster from selected manufacturer documentation. Original technical pages follow without cropped drawings, rewritten data or altered units. This cover and index are Hydmaster editorial material, not a manufacturer-issued exact-execution datasheet.

Coverage: selected pages relevant to the identified size and configuration. Other options or neighbouring models retained on an original page apply only where explicitly identified.

Execution notes and conditions

Printed standard base model is confirmed; no separately published material number or selected series revision is asserted.

A retained whole page includes other configurations or optional seal variants; these are not automatically part of this article.

Source-page index

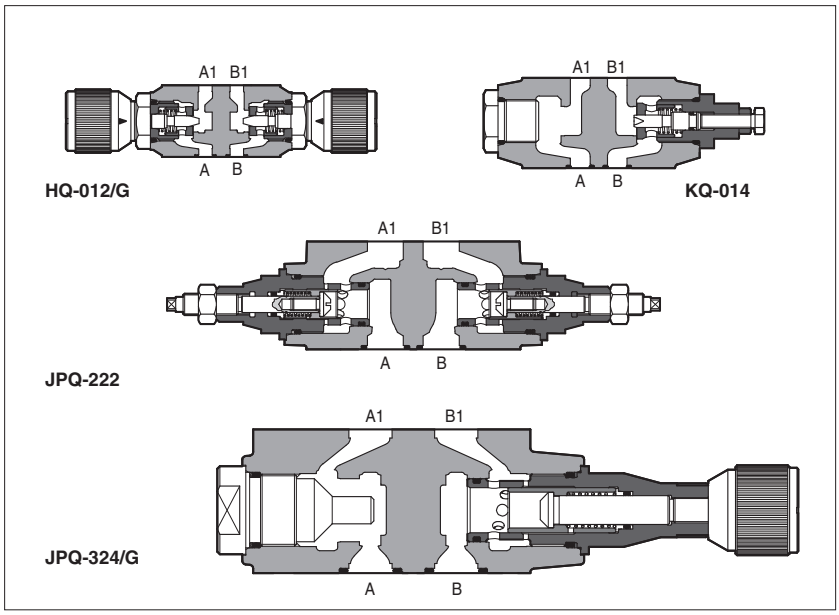
Source page numbers below are physical pages of each complete original PDF. The original printed page labels and technical content remain unchanged. Compiled page numbers count this cover/index.

Source A: Atos Hq Kq Jpq Modular Throttle Valves D160

Original pages	Compiled pages	Relevant content
1-3	2-4	Exact named standard configuration, circuit symbol and operating principle; family maximum pressure/flow and standard/optional coding distinction.; Main characteristics, fluid/seal/temperature/cleanliness conditions and family flow/pressure-drop curves with test conditions.; Exact configuration dimension group, ISO4401 mounting pattern, port interface seals, fixing screws and mass.

Modular throttle valves type HQ, KQ, JPQ

flow control, ISO 4401 sizes 06, 10, 16 and 25



HQ, **KQ** and **JPQ** are flow throttling valves, not compensated, and with check valve to allow free flow in the opposite direction.
The flow adjustement is done by turning the setting screw in the normal model.
Optional versions with a graduate micrometer knob are available on request.
Clockwise rotation increases the throttling (passage reduced).

Valve size and max flow:
HQ-0 = size 06, flow up to 25 l/min for /U option, up to 80 l/min for standard
KQ-0 = size 10, flow up to 160 l/min
JPQ-2 = size 16, flow up to 200 l/min
JPQ-3 = size 25, flow up to 300 l/min

Mounting surface:
ISO 4401 size 06, 10, 16 and **25**
Max pressure: **350 bar** (HQ, JPQ)
315 bar (KQ)

1 MODEL CODE

HQ-0	13	/	G	**	/	*

HQ-0: Modular flow control valve, size:
HQ-0 = 06
KQ-0 = 10
JPQ-2 = 16
JPQ-3 = 25

13: Configuration, see section 2
meter OUT control:
12 = double, acting on port A and B
13 = single, acting on port A
14 = single, acting on port B
meter IN control:
22 = double, acting on port A and B
23 = single, acting on port A
24 = single, acting on port B

G: Options:
U = better accuracy for reduced flow (only for HQ-0)
G = adjustment by graduated micrometer

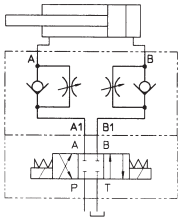
**: Series number

*: Seals material, see section 3:
- = NBR
PE = FKM
BT = HNBR

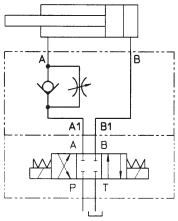
2 VALVE CONFIGURATION

Meter OUT control

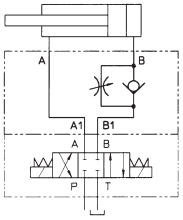
HQ-012
KQ-012
JPQ-212
JPQ-312



HQ-013
KQ-013
JPQ-213
JPQ-313

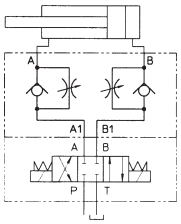


HQ-014
KQ-014
JPQ-214
JPQ-314

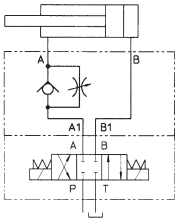


Meter IN control

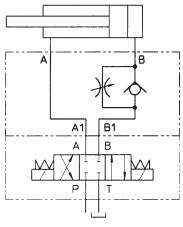
HQ-022
KQ-022
JPQ-222
JPQ-322



HQ-023
KQ-023
JPQ-223
JPQ-323



HQ-024
KQ-024
JPQ-224
JPQ-324

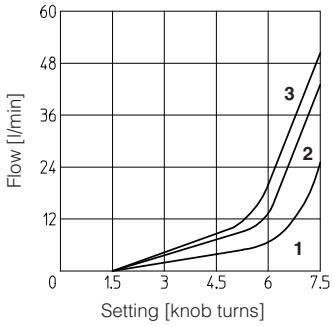


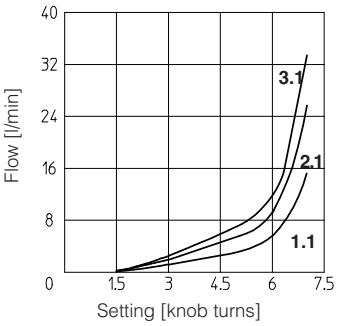
3 MAIN CHARACTERISTICS, SEALS and HYDRAULIC FLUID - for other fluids not included in below table, consult our technical office

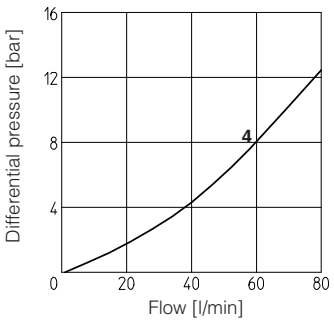
Assembly position / location	Any position		
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)		
MTTFd values according to EN ISO 13849	150 years, for further details see technical table P007		
Compliance	RoHS Directive 2011/65/EU as last update by 2015/65/EU REACH Regulation (EC) n°1907/2006		
Ambient temperature	Standard execution = -30°C ÷ +70°C /PE option = -20°C ÷ +70°C /BT option = -40°C ÷ +70°C		
Seals, recommended fluid temperature	NBR seals (standard) = -20°C ÷ +60°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option)= -20°C ÷ +80°C HNBR seals (/BT option)= -40°C ÷ +60°C, with HFC hydraulic fluids = -40°C ÷ +50°C		
Recommended viscosity	15÷100 mm²/s - max allowed range 2.8 ÷ 500 mm²/s		
Max fluid contamination level	ISO4406 class 20/18/15 NAS1638 class 9, see also filter section at www.atos.com or KTF catalog		
Hydraulic fluid	**Suitable seals type**	**Classification**	**Ref. Standard**
Mineral oils	NBR, FKM, HNBR	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water	FKM	HFDU, HFDR	ISO 12922
Flame resistant with water	NBR, HNBR	HFC	

4 DIAGRAMS OF HQ-0 based on mineral oil ISO VG 46 at 50°C

1 = Regulation diagram at Δp 10 bar (1.1 = option /U)
2 = Regulation diagram at Δp 30 bar (2.1 = option /U)
3 = Regulation diagram at Δp 50 bar (3.1 = option /U)
4 = Q/Δp diagram for free flow through the non-return valve

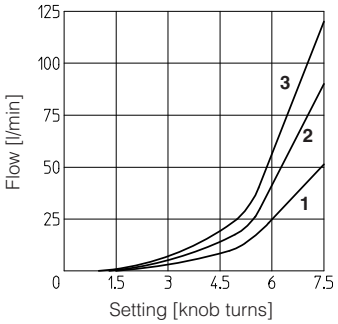


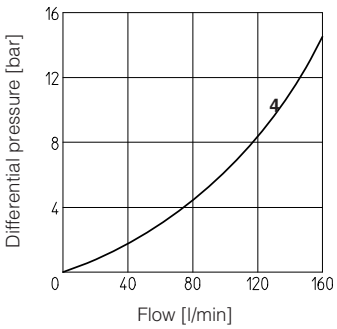




5 DIAGRAMS OF KQ-0 based on mineral oil ISO VG 46 at 50°C

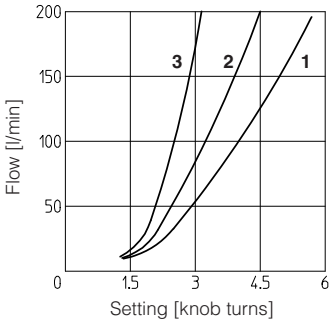
1 = Regulation diagram at Δp 10 bar
2 = Regulation diagram at Δp 30 bar
3 = Regulation diagram at Δp 50 bar
4 = Q/Δp diagram for free flow through the non-return valve

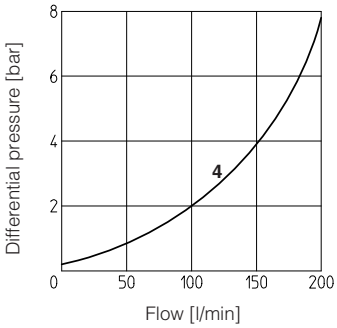




6 DIAGRAMS OF JPQ-2 based on mineral oil ISO VG 46 at 50°C

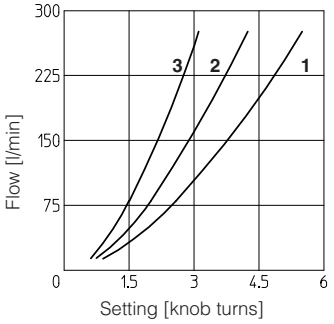
1 = Regulation diagram at Δp 10 bar
2 = Regulation diagram at Δp 30 bar
3 = Regulation diagram at Δp 50 bar
4 = Q/Δp diagram for free flow through the non-return valve

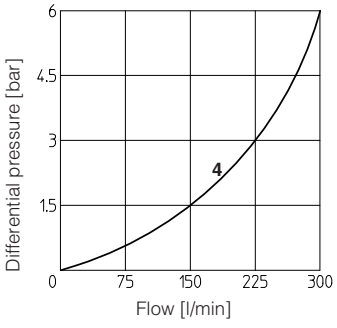




7 DIAGRAMS OF JPQ-3 based on mineral oil ISO VG 46 at 50°C

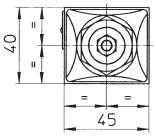
1 = Regulation diagram at Δp 10 bar
2 = Regulation diagram at Δp 30 bar
3 = Regulation diagram at Δp 50 bar
4 = Q/Δp diagram for free flow through the non-return valve

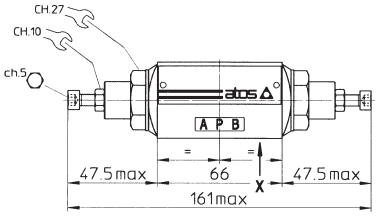




8 INSTALLATION DIMENSIONS OF HQ-0 VALVES [mm]

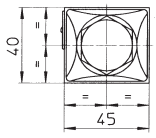
HQ-012
HQ-022

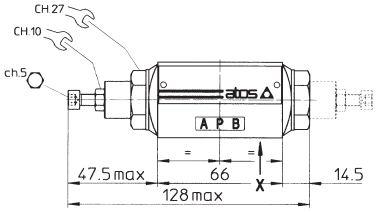




Mass: 1,1 Kg

HQ-013
HQ-014
HQ-023
HQ-024

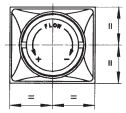


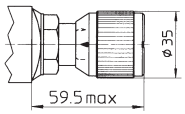


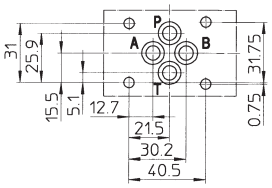
In version -014 and -024 the regulating element is on side of port B (dotted line) instead of side of port A.

Mass: 1,2 Kg

/G OPTION





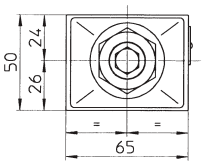


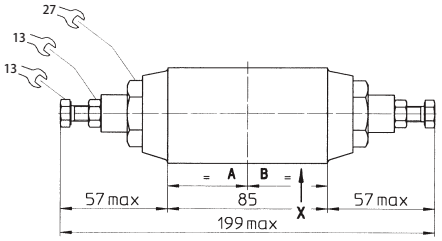
ISO 4401: 2005
Mounting surface: 4401-03-02-0-05
Diameter of ports A, B, P, T: Ø = 7,5 mm (max)
Seals: 4 OR 108

Fastening bolts: n° 4 socket head screws M5. The lenght depends on number and type of modular elements associated.

9 INSTALLATION DIMENSIONS OF KQ-0 VALVES [mm]

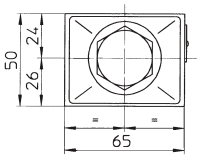
KQ-012
KQ-022

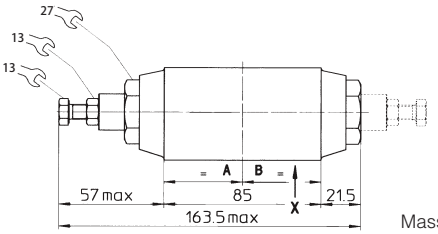




Mass: 2 Kg

KQ-013
KQ-014
KQ-023
KQ-024

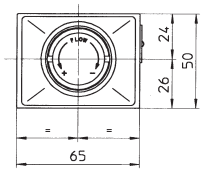


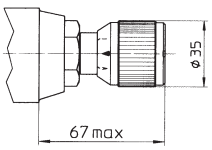


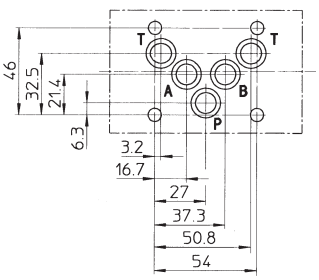
In version -014 and -024 the regulating element is on side of port B (dotted line) instead of side of port A.

Mass: 2,2 Kg

/G OPTION







ISO 4401: 2005
Mounting surface: 4401-05-04-0-05
Diameter of ports, A, B, P, T: Ø = 11,2 mm (max)
Seals: 5 OR 2050

Fastening bolts: n° 4 socket head screws M6. The lenght depends on number and type of modular elements associated.